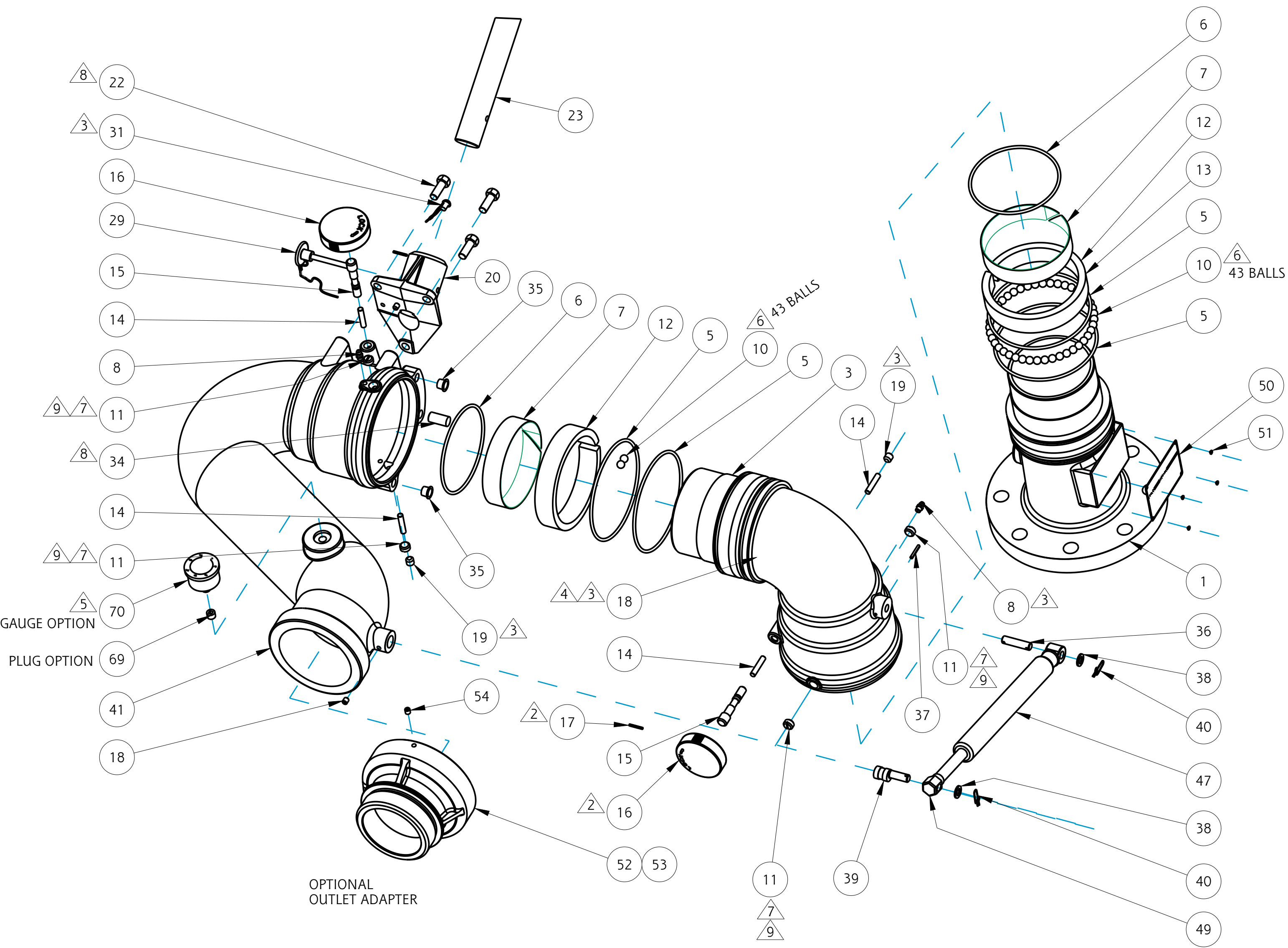


ASSEMBLY NOTES:

USE PARKER-O-LUBE ON ALL O-RINGS AND ALL MATING SURFACES.

- ① DRILL AND TAP 1/4-20 HOLE DRILL DEPTH 5/8 FROM OUTER Ø OF ADAPTER INTO OUTLET AT ASSEMBLY.
- ② PARTS TYP. IN HORIZONTAL AND VERTICAL JOINTS.
- ③ USE PERMABOND LM113 OR LOCTITE 222.
- ④ BACK OFF 1/16 TURN.
- ⑤ USE PERMALOCK LH050 OR LOCTITE 592.
- ⑥ USE LOW -TEMP LUBRIPLATE.
- ⑦ ALIGN BALL IN HOLE. TIGHTEN PLUG UNTIL TOUCHES BALL. THEN BACK OUT PLUG 1/4-1/2 TURN.
- ⑧ USE PRIMER T AND PERMABOND HH120 OR LOCTITE 277.
- ⑨ THOROUGHLY CLEAN THREADS OF PLUG AND MATING PART AND APPLY LOCTITE 425.



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Parts List Sheet:
104443

D19644



TECHNICAL SERVICE PARTS

STYLE 3436,3437

PRODUCT 4" DECK MONITOR

IF AN ITEM IS NOTED AS "NOT FIELD REPAIRABLE", OR YOU WISH TO RETURN AN ITEM TO AKRON BRASS FOR SERVICE PLEASE GO ONLINE TO, **ONLINEREPAIR.AKRONBRASS.COM**

Chg.	Date
15	10-19
16	12-19

Find	Description	Item	QTY	
			3437	3436
1	FLANGE 4"	106301	1	-
1	FLANGE 4"	104447	-	1
3	ELBOW INLET	106300	1	-
3	ELBOW INLET	104446	-	1
5	B O-RING 2-250	757102	4	4
6	B O-RING 2-245	757225	2	2
7	B BEARING	704214	2	2
8	GREASE FITTING	713034	2	2
10	A BALL BRASS 3/8"DIA	-	86	86
11	PLUG	742024	4	4
12	BAND BRAKE	106297	2	-
12	BAND BRAKE	104444	-	2
14	PIN GROOVE 1/4 X 1 1/4	741012	4	4
15	SHAFT	769308	2	2
16	KNOB	109189	2	2
17	PIN ROLL 3/32 X 3/4	744078	2	2
18	SCREW SOC HD SET CUP PT 1/4-20 X 1/4	765002	3	3
19	SCREW SOC HD CUP PT NYLOK 3/8-16 X 3/8	765043	2	2
20	HANDLE BRACKET	106299	1	1
20	HANDLE BRACKET	104445	-	1
22	SCREW HEX HD CAP 3/8-16 X 1	763072	3	3
23	HANDLE	106298	1	-
23	HANDLE	106294	-	1
29	BALL LOCK	704213	1	1
31	SCREW RND HD MCH ST STL 1/4-20 X 3/8	763056	1	1
34	STOP 1/2-13 X 1	769298	1	1
35	PLUG PUSH IN	744153	2	2
36	PIN	744241	1	1
37	PIN ROLL 1/8 X 7/8	744221	1	1
38	WASHER FLAT 5/8 X 3/8 X 1/16	784064	2	2
39	CAM ADJUSTOR	707154	1	1
40	CLIP HAIRPIN	744222	2	2
41	PIPE OUTLET	122298	1	-
41	PIPE OUTLET	104448	-	1
47	SPRING GAS	769306	1	1
49	CLEVIS END	707155	2	2
50	PLATE ID PSI/KPA	744350	1	1
51	NAIL GRIP	736052	4	4
52	ADAPTER	106306	1	1
53	GASKET	714024	1	1
54	SCREW SET CUP 1/4-20 X 1/4	765002	1	1
69	PLUG PIPE SOC HD 1/8 (OPTION)	744009	1	1
70	GAUGE (OPTION)	718322	1	1
A	KIT OF 50 BALLS		109342	
B	FIELD SERVICE KIT		94370001	

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