



ASSEMBLY NOTES

- ▲ Use Parker-O-Ring Lubricant or equivalent petroleum based lubricant
- ▲ Use Loctite 222 or Permabond 113
- ▲ Use Low-Temp Lubriplate™



**STYLE 3716, 3721
TURBOJET® NOZZLES
TECHNICAL SERVICE PARTS LIST**

ITEM NO.	DESCRIPTION	PART NUMBER	QUANTITY	
			3716	3721
1	Socket Head Cap Screw	767029	1	1
2	Baffle Head	102214	1	1
3	Gal. Adj. Shim	768095 thru 098	AS REQUIRED	
4	Turbine Retaining Ring	104682	1	1
5	Socket Head Cap Screw	767019	2	2
6*	Turbine Teeth (Note: Do Not Cut)	772136	1	1
7	Bumper	803029	1	1
8	Thread Insert	104907	1	1
9	Sleeve Detent Spring	769163	1	1
10	Spring	769317	1	1
11	Pattern Sleeve	104684	1	
11	Pattern Sleeve	104697		1
12	Retaining Band	704032	1	1
13	O-Ring	757244	1	1
14	Discharge Tube	104685	1	1
15	O-Ring	757245	1	1
16	Nozzle Body	104680	1	1
17	Cam Nut	735046	1	1
18	Cam Roller	758175	1	1
19	Key Pin	727018	1	1
20	Detent Ball	704018	1	1
21	Detent Spring	769111	1	1
22*	Swivel Gasket	717042	1	1
23	Discharge Control Ring 125 GPM	109749	1	1
23	Discharge Control Ring 475 LPM	109750	1	1
23	Discharge Control Ring 132 GPM	123181	1	1
23	Discharge Control Ring 500 LPM	123182	1	1
25	Blade	123182	1	1
26	Locking Balls	**	32	32
27	Shutoff Body	107243	1	
27††	Shutoff Body	106957		1
28	Trunnion	772094	2	2
29*	O-Ring	757180	2	2
30	Socket Head Set Screw	766015	1	1
31	Socket Head Set Screw	765008	1	1
34	Roll Pin	744080	2	2
35	Handle	721417	1	1
36*	O-Ring	757181	2	2
37*	Seat	769245	2	2
38*	Ball	704006	1	1
39*	O-Ring	757375	1	1
40-43	Swivel Sub Assembly (NH)†	37160001	1	1

40-43	Swivel Sub Assembly (NPSH)†	37160002	1	1
40-43	Swivel Sub Assembly (BSP)	37160003	1	1
40-43	Swivel Sub Assembly (BIM)	37160010	1	1
44	Pistol Grip	718233		1
45	Washer	784093		1
46	Lock Washer	784090		1
47	Socket Head Cap Screw	763064		1
48	O-Ring	757185	1	1

†For other threads order by description and thread size (ODM and TPI) or by Akron Thread Code.

*Parts included in Field Service Kit No. 9515.

**Packet of 50 Locking Balls - P/N 109042.

††For versions with Pistol Grip items 44-47.



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