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Chg.	Date
26	02-16
27	04-18

ASSEMBLY NOTES:

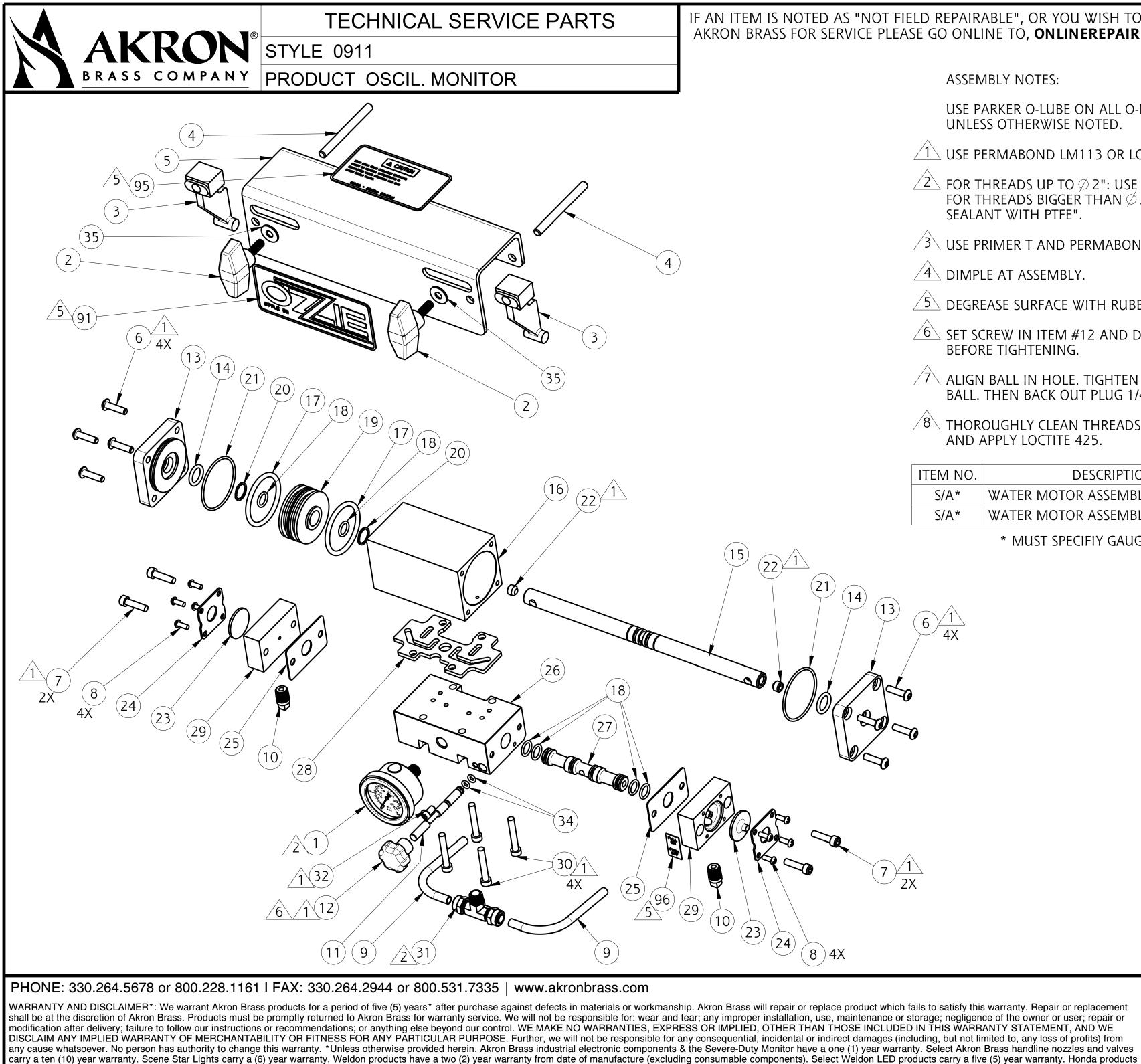
USE PARKER O-LUBE ON ALL O-RINGS AND MATING SURFACES UNLESS OTHERWISE NOTED.

- USE PERMABOND LM113 OR LOCTITE 222.
- 2 FOR THREADS UP TO 02": USE PERMABOND LH050 OR LOCTITE 592. FOR THREADS BIGGER THAN \emptyset 2": USE AGRO "TUF-GLIDE THREAD SEALANT WITH PTFE".
- 3 USE PRIMER T AND PERMABOND HH120 OR LOCTITE 277.
- 4 DIMPLE AT ASSEMBLY.
- **5** DEGREASE SURFACE WITH RUBBING ALCOHOL BEFORE APPLYING TAG.
- 6 SET SCREW IN ITEM #12 AND DIMPLE IN ITEM #11 MUST BE ALIGNED BEFORE TIGHTENING.
- ALIGN BALL IN HOLE. TIGHTEN PLUG UNTIL TOUCHES BALL. THEN BACK OUT PLUG 1/4-1/2 TURN.
- 8 THOROUGHLY CLEAN THREADS OF PLUG AND MATING PART AND APPLY LOCTITE 425.

Parts List Sheet:

126046

D30241



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ITEM NO.	DESCRIPTION + +	P/N:	QTY
S/A*	WATER MOTOR ASSEMBLY WITH PSI GAUGE	09110036	1
S/A*	WATER MOTOR ASSEMBLY WITH BAR GAUGE	09110027	1

* MUST SPECIFIY GAUGE TYPE (PSI OR BAR)

2X

(8)4X

21

14)

(13)

 $6 \frac{1}{4X}$

Parts List Sheet:

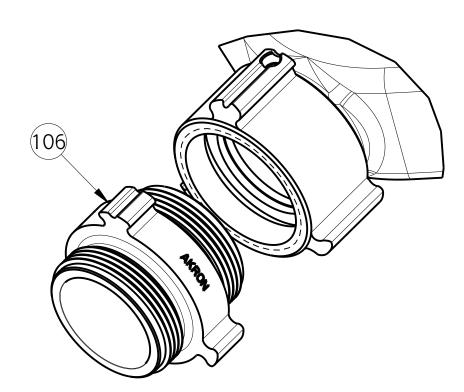
126046



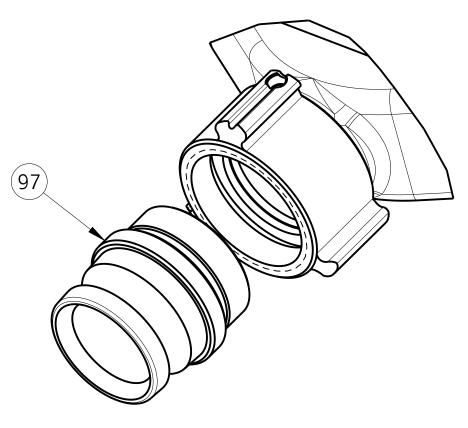
TECHNICAL SERVICE PARTS

STYLE 0911

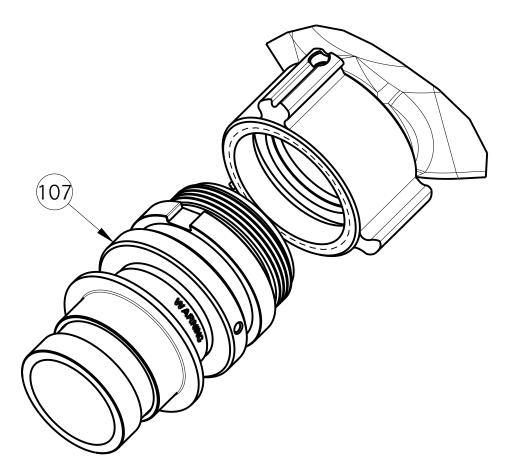
PRODUCT OSCIL. MONITOR



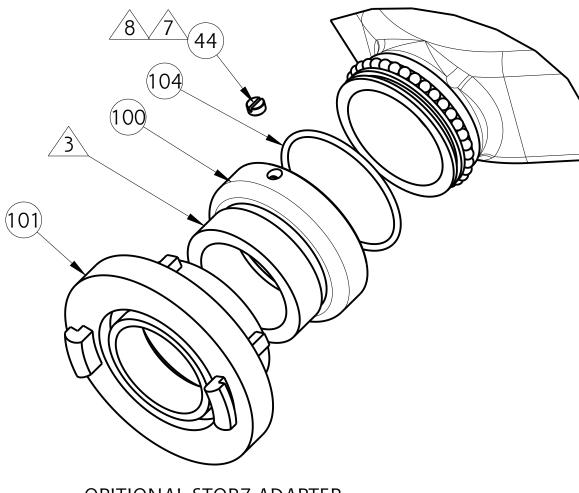
OPITIONAL DOUBLE MALE ADAPTER



OPTIONAL BIM ADAPTER



OPITIONAL J.I.M. ADAPTER



OPITIONAL STORZ ADAPTER

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ALIGN BALL IN HOLE. TIGHTEN PLUG UNTIL TOUCHES BALL. THEN BACK OUT PLUG 1/4-1/2 TURN.

8 THOROUGHLY CLEAN THREADS OF PLUG AND MATING PART AND APPLY LOCTITE 425.

OPTIONAL INLET ADAPTERS				
Find	l	Description Item QT		QTY
97	#	BIM ADAPTER X 2.5 BSP ADAPTER	03260005	1
100	##	ADADPTER BODY BB GROOVE X 2.5 BSP	119156	1
101	##	65mm STORZ X 2.5 BSP ADAPTER 107923 1		
101 ## 75mm STORZ X 2.5 BSP ADAPTER 104393 1		1		
106 DBL MALE 2.5 BSP X 2.5 BSP ADAPTER 03360086 1		1		
107 JIM 65mm X 2.5 BSP ADAPTER 09110040 1		1		

* KIT OF 50 BALLS: 123074

# BIM INLET REQUIRES BSF	GASKET (P/N: 714020)	AND BSP INLET (P/N: 123529)
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PARTS FOR THE STORZ INLET

+ FOR OTHER THREADS ORDER BY DESCRIPTION AND THREAD SIZE (ODM AND TPI) OR BY AKRON THREAD CODE

Parts List Sheet:

126046



AKR

BRASS COMPANY

TECHNICAL SERVICE PARTS

STYLE 0911

PRODUCT OSCIL. MONITOR

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Fi	ind	Description	ltem	QTY		Find
1	С	PRESSURE GAUGE 0-350 PSI	718322	1	37	
1	D	PRESSURE GAUGE 0-25 bars	718323	1	38	
2		КЛОВ	727030	2	38	
3		LIMIT ARM	702049	2	40	
4		LOCKING PIN	741053	2	41	
5		DRIVE COVER	807096	1	42	
6	C,D	SCREW BUTTON HD 10-24 X 3/4"	766009	8	43	
7	C,D	SCREW SOC HD CAP 10-24 X 3/4"	767086	4	44	#
8	C,D	SCREW RND HD 6-32 X 3/8"	763012	14	45	
9	C,D	BLEED TUBE	772130	2	46	
10	C,D	EXHAUST PLUG	744283	2	47	
11	C,D	VALVE STEM	769380	1	48	
12	C,D	КЛОВ	727031	1	49	
13	C,D	CYLINDER CAP	707225	2	50	
14	B,C,D	O-RING 2-112	757258	2	51	
15	C,D	CYLINDER ROD	749025	1	52	
16	C,D	CYLINDER BLOCK	101899	1	53	
17	B,C,D	O-RING 2-222	757259	2	54	
18	B,C,D	O-RING 2-012	757260	6	55	
19	C,D	CELCON PISTON	744285	1	56	
20	C,D	RETAINING RING	758192	2	57	
21	C,D	O-RING 2-030	757271	2	58	
22	C,D	SCREW SOC HD SET CUP PT 5/16-18X1/4"	765071	2	59	
23	C,D	DIAPHRAGM VALVE	779053	2	60	
24	C,D	RETAINER	758168	2	61	
25	B,C,D	CAP VALVE GASKET	714193	2	62	
26	C,D	VALVE BLOCK	703366	1	63	
27	C,D	VALVE SPOOL	768228	1	64	
28	C,D	BLOCK GASKET	714223	1	65	#
29	C,D	VALVE CAP	101900	2	66	
30	C,D	SCREW SOC HD CAP 10-24 X 1 1/4"	767100	4	67	
31	C,D	TEE FITTING	712271	1	68	
32	C,D	SCREW BTTN HD 10-24 X 3/8	765143	2	69	
33		WARNING TAG	773551	1	71	
34	C,D	O-RING 2-007	757262	2	72	
35		FLAT WASHER 1/4 ID X 5/8 OD X3/64 THK	784075	2		
36		O-RING 2-223	757125	1	# E	BIM IN
37		DISCHARGE ADAPTER 1-1/2" NH	101896	1		PARTS

IM INLET REQUIRES BSP GASKET (P/N: 714020) AND BSP INLET (P/N: 123529) ARTS FOR THE STORZ INLET + FOR OTHER THREADS ORDER BY DESCRIPTION AND THREAD SIZE (ODM AND TPI) OR BY AKRON THREAD CODE + + WATER MOTOR ASSEMBLY: 09110036 PSI, 09110027 bar ### WHEN ORDERING REPLACEMENT SWIVEL OR INLET WYE.CONFIRM SWIVEL LENGTH. SEE GRAPHIC ABOVE

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Chg. Date 26 02-16 27 04-18

Description	Item	QTY
DISCHARGE ADAPTER 1-1/2" NPSH	101897	1
OUTLET FOR DISCHARGE ADAPTER	101904	1
OUTLET 1.5 BSP	119158	1
BALL RETAINER COVER	707228	1
BALL COVER	707227	1
BALL TRUNNION	772129	2
BALL SEAL	769378	1
SWIVEL PLUG	742023	2
HORIZONTAL TURRET	101907	1
PIPE PLUG	744286	2
WATERWAY TUBE	109273	1
VERTICAL TURRET	101906	1
O-RING 2-010	757005	1
PLUNGER	744284	1
ROLL PIN	744060	1
ROCKER ARM	101895	1
KNOB	727032	1
O-RING 2-152	757149	1
O-RING 2-151	757221	2
SCREW HEX HD CAP 1/4-20 X 1/2"	761050	8
MOTOR BRACKET	704256	1
ROLL PIN	744287	1
SET SCREW 10-24 X 1/4	765025	1
HANDLE	721239	1
RETAINING RING	758068	2
RIGHT MANIFOLD	109210	1
ROLL PIN	744069	2
ROLL PIN	744067	2
INLET WYE	126156	1
LEFT MANIFOLD	109094	1
SCREW HEX HD CAP 1/4-20X 5/8	761077	12
ELBOW FITTING	713075	2
SCREW FLT HD 1/4 -20 X 5/8"	767068	2
BALL ST STL $ ot interval = 0$ 1/4"	-	76
SCREW SOC HD SET DOG PT 1/4-20 X 5/16"	765070	6

Parts List Sheet:

126046

D30241

BRASS COMPANY

PRODUCT OSCIL. MONITOR

STYLE 0911

Description	ltem	QTY
O-RING 2-233	757065	4
SCREEN W/SEALING RINGS	769770	1
SWIVEL 2.5 NH	123528	1
SWIVEL 2.5 BSP	123529	1
GASKET	717043	1
ID TAG	773537	1
NAIL GRIP	736052	8
SLEEVE GROUND SPIKE	769302	2
FLAT WASHER	784068	4
GROUND SPIKE	769666	4
ROLLER	758169	1
STRAP ASSEMBLY	769379	2
SCREW HEX HD CP 1/2 -13 X 3/4	761065	2
STRAP CLIP	707224	2
RIGHT LEG	101902	1
LEFT LEG	101901	1
SAFETY CHAIN SLEEVE	769303	2
MANIFOLD GASKET	717040	2
WASHER #10	784072	1
NAME TAG	773204	1
CAUTION TAG	773291	1
INSTRUCTION TAG	773292	1
O-RING 2-232	757045	1
_		O-RING 2-232 757045

KIT OF 50 BALLS	123074
FIELD SERVICE KIT	91910001
WATER MOTOR ASSEMBLY W/PSI GAGE	09110036
WATER MOTOR ASSEMBLY W/bar GAGE	09110027
-	FIELD SERVICE KIT WATER MOTOR ASSEMBLY W/PSI GAGE

* KIT OF BALLS: 123074

** INCLUDED IN 91910001 SERVICE KIT

BIM INLET REQUIRES BSP GASKET (P/N: 714020) AND BSP INLET (P/N: 123529) ## PARTS FOR THE STORZ INLET

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+ + WATER MOTOR ASSEMBLY: 09110036 PSI, 09110027 bar

WHEN ORDERING REPLACEMENT SWIVEL OR INLET WYE.CONFIRM SWIVEL LENGTH. SEE GRAPHIC ABOVE NOTE:

325 GPM(1325 LPM) MAXIMUM FLOW

230 PSI(1600 KPA, 16 bar) MAXIMUM PRESSURE

Ø 3"(76mm) HOSE MAXIMUM

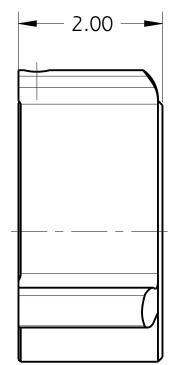
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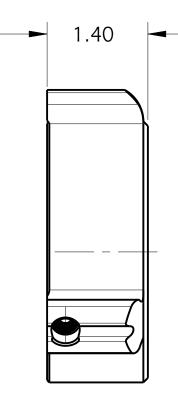


SWIVEL:

2.5 NH: 123528 2.5 BSP: 123529

INLET:

WYE ITEM 65: 126156



SWIVEL:

2.5 NH: 101420 2.5 BSP: 101422

INLET:

WYE ITEM 65: 101903

Parts List Sheet:

126046

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